



Partners On The Call:

- Accu-Precision
- Advanced Manufacturing
- Aero Dynamix
- AG Machining
- Avionic Instruments
- BAE Systems
- BFN Industries
- Centennial Machine
- Dallas Avionics
- Electro Enterprises
- Essex Industries
- Excalibur Manufacturing
- Finishing Professionals
- Fischer Seats
- Goodrich Lighting

- Goodrich Hoist & Winch
- Kawak Aviation Technologies
- Martin Baker America
- Maxon Motors
- Motor Magnetics Inc.
- NDE Services
- Nook
- Olympic Metals
- Pioneer Metal Finishing
- Ragsdale Industries
- RB Machine
- Specialty Plating
- Tag Team Manufacturing
- Thayer Manufacturing
- United Plating



United Rotorcraft Staff On The Call:

- Mike Slattery President, United Rotorcraft
- Bill Salus Sr. Director of Operations, United Rotorcraft
- Christen Duncan Quality Systems Director, United Rotorcraft
- Michael Knight Quality Assurance Specialist, United Rotorcraft
- Bryan Freshment Supply Chain Supervisor, United Rotorcraft



Why Are You Here?

- To better understand United Rotorcraft and its mission
- To gain knowledge about the types of customers we support
- To get an idea of how your products fit into ours
- To see how we manage our supplier base
- To learn what we need from YOU, our suppliers



Agenda

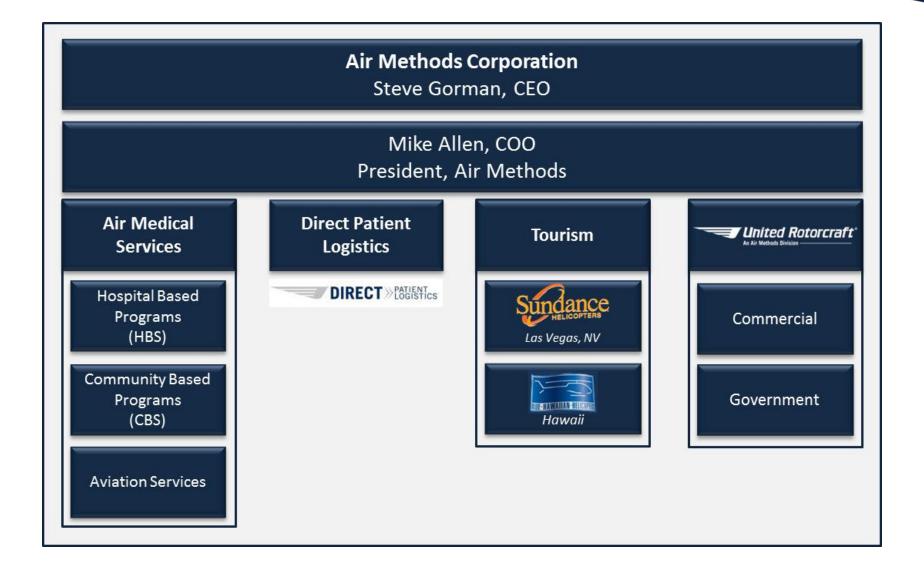
- Corporate Presentation United Rotorcraft
- Overview Supplier Quality Control
- Overview Supply Chain Management
- Discussion/Questions



United RotorcraftCorporate Presentation

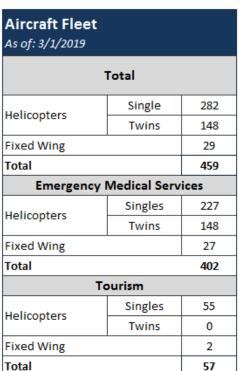
7301 S. Peoria St. Englewood, Colorado 80112 (303) 792-7400 www.unitedrotorcraft.com

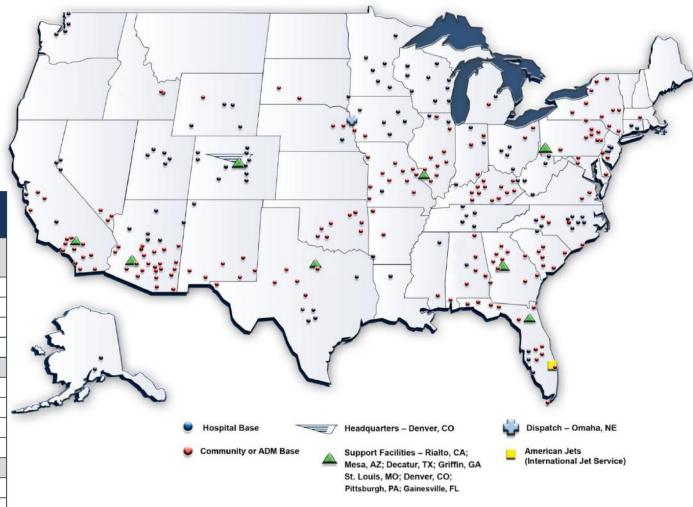






Air Methods HEMS Operations



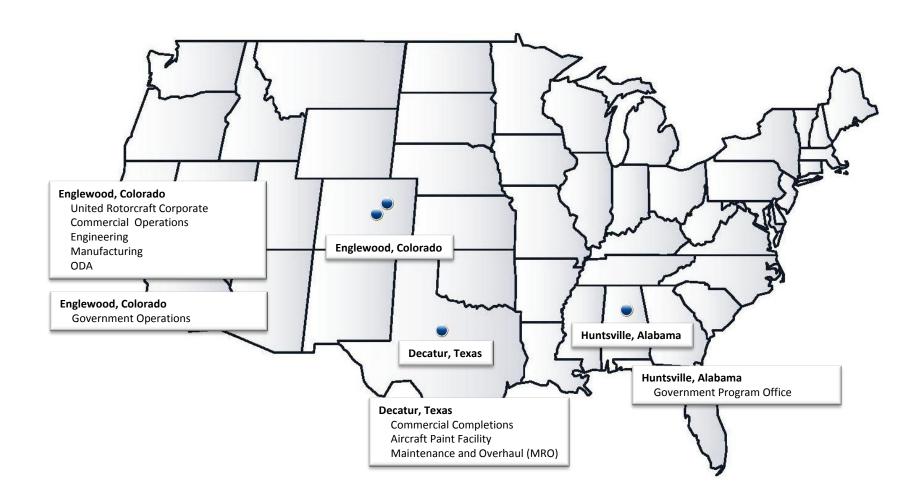








United Rotorcraft Locations





United Rotorcraft provides complete Life Cycle Support for systems and equipment





Market Segments

United Rotorcraft provides products and services to meet a wide range of mission requirements for commercial and military customers



















Product Line Applications

<u>Airbus</u>





Leonardo



MD Helicopters



Bell Helicopters



Sikorsky





Major Programs



S-70 Firehawk
LACFD, San Diego Fire, Ventura Co.
CAL FIRE



HH-60A/L/M Black Hawk MEDEVAC



UH-60A/L/M Black Hawk IMMSS/UHMMSS



Bell 505 EMS



Stryker Medical Evacuation Vehicle (MEV)



BAE AMPV Medical Evacuation Vehicle (MEV) Medical Treatment Vehicle (MTV)



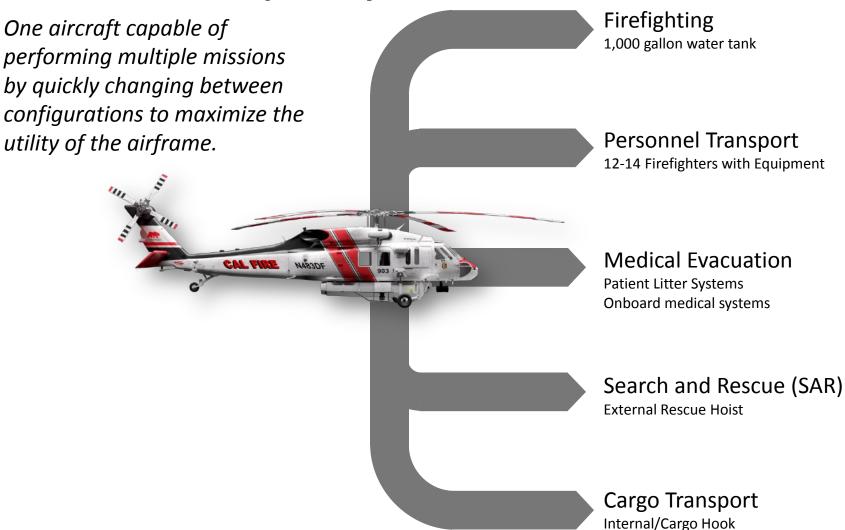
S-70 FIREHAWK®



LA County Fire Department FIREHAWK®



Multi-Mission Capability





Firefighting



◆ The Firehawk is equipped with a 1,000 gal external water tank





Equipped with a retractable snorkel the Firehawk can hover over almost any water source and pump 1,000 gal of water in 45 seconds











Personnel Transport







The Firehawk has convertible crew seating that allows of transport of up to 12 firefighters



Search and Rescue



◆ The Firehawk is equipped with an external rescue hoist



Medical Evacuation



◆ The Firehawk is equipped with medical system on board and can transport patients.





Bell 505 EMS



The 505 from Bell Helicopter is a new light single which replaces the legacy single engine B206 Jet Ranger. Bell has received over 380 orders to date.









HH-60M MEDEVAC Program









United Rotorcraft designed the medical interior for the HH-60 helicopter starting in 1991 to address the air medical evacuation deficiencies identified by the U.S. Army during Operation Desert Shield and Desert Storm.

Since 1998 UR has produced the medical interior for the HH-60A, L and M.

The current production version is the HH-60M.





HH-60M MEDEVAC Program





Patient Transport
Six Patients
(Four accommodated on litter platforms, two secured to the floor)





Ambulatory Patient/Crew TransportSix seated personnel



Cargo Transport

HH-60L MEDEVAC Helicopter Transporting Patients in Operation Iraqi Freedom



UH-60 IMMSS/UHMMSS Program



In 2006 United Rotorcraft designed the IMMSS to provide upgraded medical evacuation capability for the UH-60 helicopter.

To date UR has manufactured over 200 IMMSS systems for the U.S. Army and 17 UHMMSS kits for international military customers.





Stryker Medical Evacuation Vehicle (MEV)



United Rotorcraft developed the Patient Litter System for the Stryker armored vehicle in 2001. Over 400 units were produced. Currently the program is in sustainment for the U.S. Army and foreign military sale (FMS).







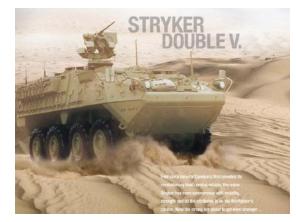


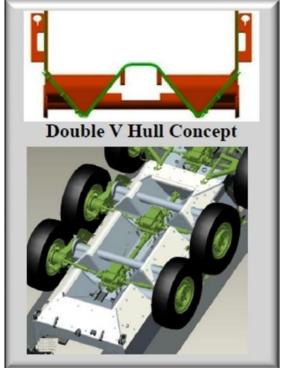
Stryker Medical Evacuation Vehicle (MEV) Double V Hull Upgrade

In response to poor performance against IEDs, the Army began manufacturing and retrofitting Stryker vehicles with a more survivable double v-hull designed underside.

During these modifications GDLS incorporates additional upgrades to the United Rotorcraft/Air Methods medical interior components.

UR has received an IDIQ (Indefinite Duration/Indefinite Quantity) contract to provide these products 2018-2022.







BAE AMPV

Medical Evacuation Vehicle (MEV)
Medical Treatment Vehicle (MTV)



MTV – Replaces the M577A3 Medical Vehicle. Serves as the forward aid station, main aid station, and the battalion aid station.

The primary product UR provides for the MTV is the Medical Treatment Table (MTT). This provides a stable, adjustable platform to secure a patient for transport and provide a high level of medical care.

MEV – Replaces the M113 AMEV. Provides medical evacuation from the point of injury to an aid station and medical resupply replenishment. Transport flexible numbers of crew, ambulatory patients, and/or litter patients.

The primary product UR provides for the MEV is the Litter Lift System (LLS). This system assists in loading, positioning and securing patients during transport.

UR also manufacturers a Fluid Containment Floor to protect the vehicle from corrosive fluids.





AGENDA:

Supplier Performance Monitoring Process Overview and Plans for 2019

- The following section will include a review of the following topics regarding suppliers:
 - Compliance
 - Performance
 - Communication
 - Recognition





Compliance

- Compliance Requirements for United Rotorcraft
 - FAA-MIDO (14CFR Part 21) = Manufacturing
 - FAA-FSDO (14 CFR Part 145) = Repair Station
 - DFARs/Government Contracts
 - ISO9001/AS9100
 - Customer Contracts
- Process Requirements
 - Vendor Self Assessment
 - AS-020 Supplier Quality Requirements
 - Terms and Conditions
 - Reps and Certs
 - Conflict Minerals
 - OPSEC Training
 - Small Business Certification
 - NDAs



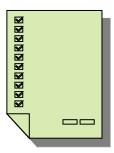


Performance

- Supplier Performance Metrics
 - On time Delivery (OTD) 40%
 - Quality 40%
 - Overall Risk 10%
 - Customer Service 10%



- Monitoring and Communication Tools
 - Vendor Self Audits (VSA)
 - Scorecards
 - Audits
 - Supplier Concern Resolution Requests (SCRR)
 - Supplier Corrective Action Requests (SCAR)



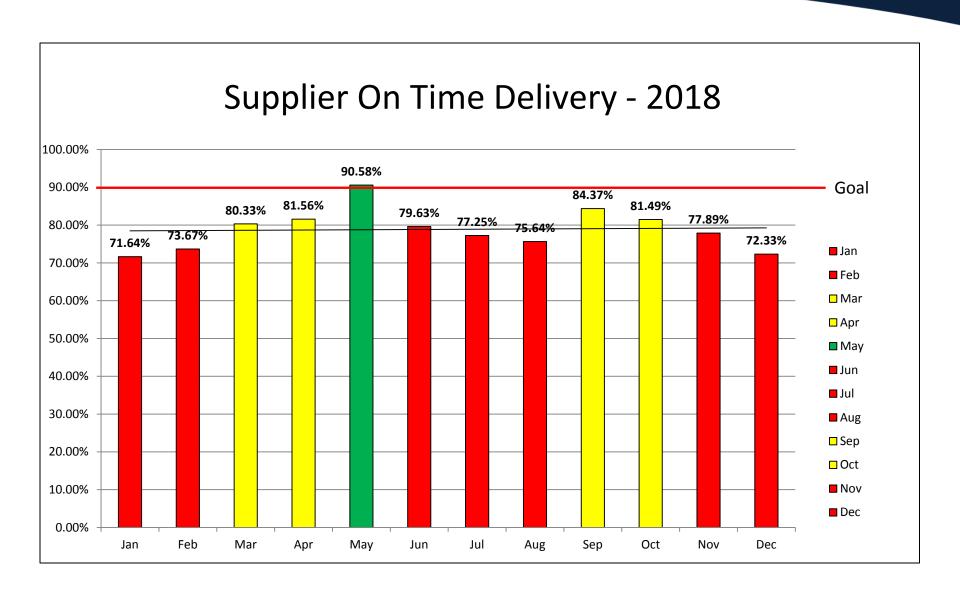


Overall Supplier Performance - 2018

- ➤ 2018 Overall Supplier Results
 - On time Delivery (OTD) 79% (target = 90%)
 - Quality (Yield) 99% (target = 90%)
 - Overall Risk 8/10 Points (target = 10)
 - Customers Service 8/10 Points (target = 10)
- ➤ Top Supplier Issues in 2018
 - On time delivery (late orders)
 - Missing/incorrect documentation
 - SCRR content (edits)









Performance Communication

- Scorecard
 - On Time Delivery = Based on negotiated promise date
 - Quality = Total first pass yield
 - Overall Risk
 - Single/Sole Source
 - Obsolescence
 - Supplier Stability
 - Quality = Yield, SCRR, SCARs/Audit findings
 - OTD
 - Customer Service

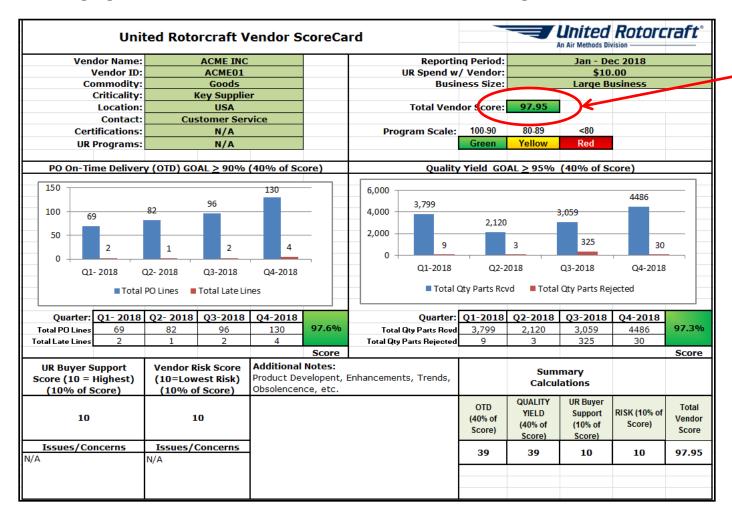
Customer Service

- Response Time
- Quote Lead Times
- Cost
- Missing Documentation





Supplier Scorecard Example



Total Vendor Score



Supplier Recognition



- United Rotorcraft Top Supplier Award
 - Each "United Rotorcraft Top Supplier" will receive a wall plaque to proudly display
- Conditions/Requirements
 - Total Vendor Score must be at or above 95%
- Advantages to being a Top United Rotorcraft Supplier
 - Opportunities for LTAs
 - Recognition on United Rotorcraft website
 - Fewer onsite audits
 - Participation in Supplier Inspection Delegation Program
 - Potential future business opportunities



2018 Top Suppliers:

FISCHER SEATS

a part of COLLINS AEROSPACE





Lighting Systems





SUPPLY CHAIN MANAGEMENT



Supply Chain Org Chart





Supply Chain - Communication

- Why is a strong relationship and good communication between procurement and suppliers so important?
 - Better communication = stronger relationship
 - Problems are more easily resolved = increased efficiency
 - Being able to adapt to sudden changes in deadlines = more flexibility





Supply Chain – Schedules and Budgets

- ➤ What is needed out of our supply chain with regards to staying on schedule and within budget?
 - On time delivery
 - Competitive pricing
 - Establish and maintain a "key supplier" base







Supply Chain – Future Opportunities

- ➤ What is the potential for future business for suppliers who consistently perform?
 - Higher volume of orders (PO's)
 - Negotiation of long-term agreements





Supply Chain – Long Term Agreements

- What are the benefits of putting long-term agreements in place for repetitive parts?
 - Ongoing repetitive programs = potential for earlier placement of PO's and higher part volumes
 - Higher part volumes (larger runs) = consistent lower costs
 - Benefits both United Rotorcraft and Suppliers in time and cost





Q & A

